

Particleboard Core Non-Rated & 20 Min / Bonded Construction

Signature Series™ Wood Veneer Doors

PRODUCT SPECIFICATIONS		INTERIOR USE ONLY							
DIMENSIONS	Thickness	1-3/8", 1-3/4", 2", 2-1/4"							
	Maximum Size*	ITS-WH and UL- Max 20 Minute							
			Non-Rated	Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure			
		Singles	4'0"x10'0"	4'0"x10'0"	4'0"x9'0"	4'0"x10'0"			
		Pairs	8'0"x10'0"	8'0"x10'0"	8'0"x9'0"	8'0"x9'0"			
DE Pairs		8'0"x10'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"				
*Some limitations apply by location	1-3/8" Single	4'0"x8'0"	4'0"x8'0"	n/a	3'0"x7'0"				
CONSTRUCTION	Surface Material	Wood Veneers - A and AA Grade							
	Crossbands	One Piece High Density Fiberboard (HDF)							
	Vertical Edges**	<ul style="list-style-type: none"> - Minimum Dimension: 1" - Material: Structural Composite Lumber with veneer edge band or hardwood outer - Impact resistant edges available upon request ** Fire-Rated doors will be constructed per label service listing and may deviate from above							
	Horizontal Edges**	<ul style="list-style-type: none"> - Minimum Dimension: 7/8" before trim. Wider rails available upon request or if required for hardware. - Material: Structural Composite Lumber. Hardwood available upon request. - Clean edge available upon request ** Fire-Rated doors will be constructed per label service listing and may deviate from above							
	Face & Core Assembly Adhesive	WDMA Type 1							
	Core Construction	Wood based particleboard core							
	Lite Openings / Louvers	<ul style="list-style-type: none"> - Factory glazing recommended - Available with wood beads, metal vision frames, wood wrapped metal vision frames or applied grilles - Wood and metal louvers also available 							
	Distance from Lock & Lite Cutouts	3-1/4" minimum distance from adjacent lock and lite cutouts							
	Details	Applied mouldings, reveals and divided lites also available							
	Machining	Machining preparation per hardware manufacturer's templates							
STC	Acoustic Rating*	Up to STC 32 Operable when installed with tested seals and gaskets							
	*Some limitations apply by location								
	Environmental Options	<ul style="list-style-type: none"> - CARB PH2 - FSC upon request - NAUF - CARB ULEF upon request 							
CREDITS & STANDARDS	Environmental Product Declaration	Yes							
	Quality Standards	<ul style="list-style-type: none"> - WDMA I.S.1A Architectural Wood Flush Doors (Standard Construction) - WDMA Performance Duty Level: Heavy Duty - AWS available upon request 							
	Door Weight	Thickness	lbs/sf	Thickness	lbs/sf	Thickness	lbs/sf	Thickness	lbs/sf
W.T.		1-3/8"	4.3	1-3/4"	5.5	2"	6.2	2-1/4"	7.0
	Warranty	Full; life of original installation. No exterior warranty.							

Extra Heavy Duty Particleboard Core Non-Rated & 20 Min

Signature Series™ Wood Veneer Doors

	PRODUCT SPECIFICATIONS	INTERIOR USE ONLY				
DIMENSIONS	Thickness	1-3/4"				
	Maximum Size*	ITS-WH and UL- Max 20 Minute				
			Non-Rated	Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure
		Singles	4'0"x10'0"	4'0"x10'0"	4'0"x9'0"	4'0"x10'0"
		Pairs	8'0"x10'0"	8'0"x10'0"	8'0"x9'0"	8'0"x9'0"
*Some limitations apply by location	DE Pairs	8'0"x10'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"	
	Minimum Size	0'8"x1'10" or 1'10"x0'8"				
CONSTRUCTION	Surface Material	Wood Veneers				
	Crossbands	One Piece High Density Fiberboard (HDF)				
	Vertical Edges**	<ul style="list-style-type: none"> - Minimum Dimension: 1" - Material: Structural Composite Lumber with veneer edge band or hardwood outer - Impact resistant edges available upon request ** Fire-Rated doors will be constructed per label service listing and may deviate from above 				
	Horizontal Edges**	<ul style="list-style-type: none"> - Minimum Dimension: 7/8" before trim - Wider rails available upon request or if required for hardware - Material: Structural Composite Lumber. Hardwood available upon request. ** Fire-Rated doors will be constructed per label service listing and may deviate from above 				
	Face & Core Assembly Adhesive	WDMA Type 1				
	Core Construction	Wood based particleboard core				
	Lite Openings	<ul style="list-style-type: none"> - Factory glazing recommended - Available with wood beads, metal vision frames, wood wrapped metal vision frames or applied grilles - Wood and metal louvers also available 				
	Factory Finish	<ul style="list-style-type: none"> - Meets WDMA TR-8 and AWS System 9 - Standard and custom stains available - Sealing of top and bottom rails available 				
STC	Acoustic Rating* *Some limitations apply by location	Up to STC 35 Operable when installed with tested seals and gaskets				
CREDITS & STANDARDS	Environmental Options & LEED Credit Contribution (Not all credits may be available with some constructions)	<ul style="list-style-type: none"> - Recycled Content - all models - Regional Materials - some limitations apply (Project must be within 500 miles of Marshfield, WI) - Rapidly Renewable Materials - all models with Bamboo veneer - Low-Emitting Materials - all NAUF constructions - No Added Urea Formaldehyde resins - CARB Phase II Compliant 				
	Quality Standards (Quality Assurance / Industry Standards)	<ul style="list-style-type: none"> - Aesthetic: WDMA I.S.1A Architectural Wood Flush Doors (Standard construction) - AWS available upon request 				
	WDMA Performance Duty Level	Extra Heavy Duty				
	Warranty	Full; life of original installation. No exterior warranty.				

Structural Composite Lumber Core Non-Rated & 20 Min / Bonded Construction

Signature™ Series Wood Veneer Doors

PRODUCT SPECIFICATIONS		INTERIOR USE ONLY								
DIMENSIONS	Thickness	1-3/8", 1-3/4", 2", 2-1/4"								
	Maximum Size*	ITS-WH and UL- Max 20 Minute								
			Non-Rated		Neutral Pressure		CAT A Positive Pressure		CAT B Positive Pressure	
		Singles	4'0"x10'0"		4'0"x10'0"		4'0"x9'0"		4'0"x10'0"	
Pairs		8'0"x10'0"		8'0"x10'0"		8'0"x9'0"		8'0"x9'0"		
*Some limitations apply by location		DE Pairs	8'0"x10'0"		8'0"x9'0"		8'0"x9'0"		8'0"x9'0"	
CONSTRUCTION	Surface Material	Wood Veneers - A and AA Grade								
	Crossbands	One Piece High Density Fiberboard (HDF)								
	Vertical Edges**	<ul style="list-style-type: none"> - Minimum Dimension: 1" - Material: Structural composite lumber with veneer edge band or hardwood outer - Impact resistant edges available upon request ** Fire-Rated doors will be constructed per label service listing and may deviate from above								
	Horizontal Edges**	<ul style="list-style-type: none"> - N/A - Hardwood available upon request ** Fire-Rated doors will be constructed per label service listing and may deviate from above								
	Face & Core Assembly Adhesive	WDMA Type 1								
	Core Construction	Structural Composite Lumber (SCL)								
	Lite Openings / Louvers	<ul style="list-style-type: none"> - Factory glazing recommended - Available with wood beads, metal vision frames, wood wrapped metal vision frames or applied grilles - Wood and metal louvers also available 								
	Distance from Lock & Lite Cutouts	1-1/16" minimum distance from adjacent lock and lite cutouts								
	Details	Applied mouldings, reveals and divided lites also available								
	Machining	Machining preparation per hardware manufacturer's templates								
STC	Factory Finish	<ul style="list-style-type: none"> - Meets WDMA TR-8 and AWS System 9 - Standard and custom stains available - Sealing of top and bottom rails available 								
	Acoustic Rating*	Up to STC 32 Operable when installed with tested seals and gaskets								
	*Some limitations apply by location									
CREDITS & STANDARDS	Environmental Options	<ul style="list-style-type: none"> - CARB PH2 - FSC upon request - NAUF - CARB NAF upon request 								
	Environmental Product Declaration	Yes								
	Quality Standards	<ul style="list-style-type: none"> - WDMA I.S.1A Architectural Wood Flush Doors (Standard Construction) - WDMA Performance Duty Level: Extra Heavy Duty - AWS available upon request 								
WT.	Door Weight	Thickness	lbs/sf	Thickness	lbs/sf	Thickness	lbs/sf	Thickness	lbs/sf	
		1-3/8"	4.8	1-3/4"	6.0	2"	7.0	2-1/4"	7.9	
	Warranty	Full; life of original installation. No exterior warranty.								